

Needle Valve Options



Principle of Operation:

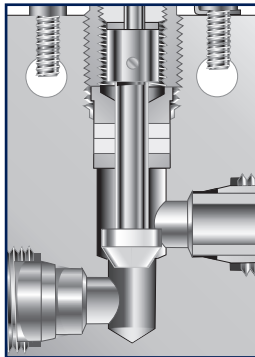
Parker Autoclave Engineer's Needle Valves can be supplied with a number of options to meet your requirements. These include various materials of construction, packing material, high temperature packing, handle colors, stem options, custom valves, pneumatic actuators, and a number of other options.

The following pages provide details on these options. For additional or technical information not found in this section, please consult the factory or local distributor.

Stem Options:

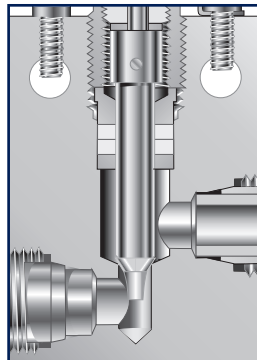
Three types of stems are offered by Parker Autoclave Engineers: Vee, Regulating and MicroMetering. Both Vee and Regulating stems are interchangeable on most Parker AE valves and provide bubble-tight shut-off against liquids and gases.

VEE Stem



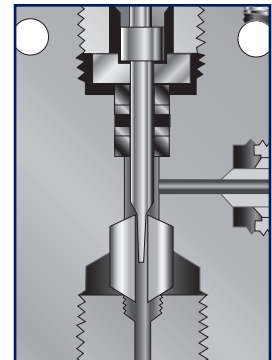
The Vee stem is used for direct on-off, metal-to-metal shut-off with quick-opening flow characteristics.

Regulating Stem



In some applications, more precise flow control is required than is possible with a Vee stem. For these cases, Autoclave offers a non-rotating, two-piece regulating stem which can be used for both control and shut-off. This stem has a 4° taper at the tip in conjunction with a standard 60° section for shut-off. While it is not as precise as the control associated with the MicroMetering stem, especially with smaller flows, it does offer substantially better control than the Vee stem.

MicroMetering Stem



Where precise control of small flows is required, Autoclave offers special MicroMetering valves. For complete information on MicroMetering valves, refer to Micro-Metering in the Needle Valve section.



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Options: Optional Materials

Optional Materials:

To order optional materials for wetted parts, add the following designations to the order number.

316	Type 316 low carbon stainless steel	2507	Super Duplex 2507
HB	*Hastelloy B-2	25-4 MO	Moly 25-4 MO
HC	*Hastelloy C276 wetted parts	KMO	*Monel K500
IN	*Inconel 600	MO	*Monel 400 or 450
IN625	*Inconel 625	NI	Nickel 200
IN825	*Inconel 825	TI	Titanium Grade 2
2205	*Duplex 2205		

Note: For duplex, super duplex and other materials contact your sales representative. *Trademark names

Air Operated Valves:

Refer to Valve Actuators section for available models.

Packing Options:

Refer to the valve model required, and see valve options in that section.

Connection Options:

In addition to standard tube connections, Parker Autoclave Engineers can supply many valve and fitting series with such optional end connections as Female or Male NPT, Socket Weld to O.D. tube size, or nominal pipe size, Female "AN" (MS 33649), Male "AN (MS 33656), Butt Weld and British straight thread. Contact factory for current information. Metric sizes can be supplied on most Parker Autoclave Engineers valves and fittings on special order.

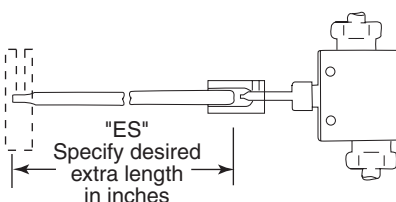
Anti-Vibration Adder

For valves or other components supplied with anti-vibration option, add **-K** to catalog number. See fitting and tubing sections for anti-vibration information.

Stem and Handle Extenders

Stem Extenders are offered for high or low temperature operation on most Parker Autoclave Engineers valves. They are also useful for remote actuation, such as behind a barricade. To order any valve with a Stem Extender, add "ES" and the length (6", 12", 18" or 24") to the beginning of the valve catalog number: e.g. ES12-30VM4071. Other lengths on special order. To order stem extender only, please provide extender number and the prefix of the valve model.

Ex: ES12-20SM6 (handle not included.)



Abrasive or Highly Erosive Service Option

For service conditions where high flows, erosive mediums, or high pressures cause premature wear on stems and seats, N-Dura coating can be supplied to increase component life.

N-Dura coating is specifically used to enhance stem and seat life by providing a protective coating over a base substrate. This creates a thin, hard, protective coating with no effects of brittleness. The coating will not peel, chip or flake off the base material. The coating hardness is in a range of minimum 85 Rc surpassing other coatings and most materials.

The additional performance characteristics provided with the coating are reduced friction, corrosion resistance exceeding 400 stainless steel, and operating temperature ranges from -300°F to 1200°F. The coating has been tested in erosive applications, yielding far better results than Stellite[®], which has been utilized extensively in these applications. With few exceptions, most major ferrous and non ferrous materials can be successfully coated.

Most valves in this catalog are available with N-Dura coated stems or with both N-Dura coated stems and replaceable seats. This coating is available for all stem options. To order N-Dura stems on any valve pattern, add suffix "CS" to the catalog model number. To order both N-Dura coated stems and N-Dura coated replaceable seats (available on 2-way angle replaceable seat pattern only) add suffix "**CSS**" to the catalog number. Stellite[®] is available as a special upon request.

Optional Valve Handles

Blue powder coated stainless handles are standard on the majority of the valve series. Stainless handles can be purchased in different colors if required, contact the factory for color options.

Exception: Heavy-duty Stainless Steel T-handles assemblies are standard on our larger valves, see detailed information on each section for handles used.

Panel Mounting

Most Parker Autoclave Engineers valve series can be panel mounted through the locking device screw hole and a corresponding hole opposite the packing gland. To order a set of two panel mounting screws, add **PM** to the catalog order number.

Handle Lockouts: Handle lockouts are available to lockout valves in the open or closed position preventing unauthorized personnel from actuating valves during shutdowns or emergency situations. Lockouts consist of two halves that completely cover the valve handle and can be locked for security. They are constructed of durable plastic resistant to abrasion, solvents, and chemical agents. Consult factory for details.

To order lockouts with valves add **-L** to part number.

Lockout part numbers: 90088 - 2.5" (63.5) to 5.0" (127.0) handle size
90194 - 6.5" (165.1) to 10.0" (254.0) handle size

Note: Modifications may be required to some valves to use lockouts if purchased separately. See page 1 of ball valve options for photo of clamp style lockout.

Note: Many standard and special options and accessories for Parker Autoclave Engineers valves are listed here. Not all options apply to all valve series - see individual ordering pages for specifics. Some options listed here are special order options with prices quoted on application. See Custom Valves/Manifolds section for other options.

For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further information call 1-800-C-Parker.

MARKET	KEY MARKETS	KEY PRODUCTS
 AEROSPACE	Aircraft Engines Commercial Commerical Transports Military Aircraft Regional Transports	Business and General Aviation Land-Based Weapons Systems Missiles and Launch Vehicles Unmanned Aerial Vehicles
 CLIMATE CONTROL	Agriculture Food, Beverage and Dairy Precision Cooling Transportation	Air Conditioning Life Sciences & Medical Processing
 ELECTRO-MECHANICAL	Aerospace Life Science & Medical Packaging Machinery Plastics Machinery & Converting Semiconductor & Electronics Factory Automation	Machine Tools Paper Machinery Primary Metals Textile Wire & Cable
 FILTRATION	Food & Beverage Life Sciences Mobile Equipment Power Generation Transportation	Industrial Machinery Marine Oil & Gas Process
 FLUID and GAS HANDLING	Aerospace Agriculture Bulk Chemical Handling Construction Machinery Food & Beverage Fuel & Gas Delivery	Industrial Machinery Mobile Oil & Gas Transportation Welding
 HYDRAULICS	Aerospace Aerial lift Agriculture Construction Machinery Forestry	Industrial Machinery Mining Oil & Gas Power Generation & Energy Truck Hydraulics
 PNEUMATICS	Aerospace Conveyor & Material Handling Factory Automation Life Science & Medical	Machine Tools Packaging Machinery Transportation & Automotive
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Parker Worldwide

AE – UAE, Dubai
Tel: +971 4 8875600
parker.me@parker.com

AR – Argentina, Buenos Aires
Tel: +54 3327 44 4129
falecom@parker.com

AT – Austria, Wiener Neustadt
Tel: +43 (0)2622 23501-0
parker.austria@parker.com

AT – Eastern Europe, Wiener Neustadt
Tel: +43 (0)2622 23501 970
parker.easteurope@parker.com

AU – Australia, Dandenong
Tel: +61 (0)3 9768 5555
customer.service.au@parker.com

AZ – Azerbaijan, Baku
Tel: +994 50 2233 458
parker.azerbaijan@parker.com

BE/LX – Belgium, Nivelles
Tel: +32 (0)67 280 900
parker.belgium@parker.com

BR – Brazil, Sao Jose dos Campos
Tel: +55 12 4009 3504
falecom@parker.com

BY – Belarus, Minsk
Tel: +375 17 209 9399
parker.belarus@parker.com

CA – Canada, Grimsby, Ontario
Tel: +1 905-945-2274
ipd_canada@parker.com

CH – Switzerland, Etoy
Tel: +41 (0) 21 821 02 30
parker.switzerland@parker.com

CL – Chile, Santiago
Tel: +56 (0) 2 2303 9640
falecom@parker.com

CN – China, Shanghai
Tel: +86 21 2899 5000
INGtechnical.china@parker.com

CZ – Czech Republic, Klecany
Tel: +420 284 083 111
parker.czechrepublic@parker.com

DE – Germany, Kaarst
Tel: +49 (0)2131 4016 0
parker.germany@parker.com

DK – Denmark, Ballerup
Tel: +45 43 56 04 00
parker.denmark@parker.com

ES – Spain, Madrid
Tel: +34 902 33 00 01
parker.spain@parker.com

FI – Finland, Vantaa
Tel: +358 (0)20 753 2500
parker.finland@parker.com

FR – France, Contamine s/Arve
Tel: +33 (0)4 50 25 80 25
parker.france@parker.com

GR – Greece, Athens
Tel: +30 210 933 6450
parker.greece@parker.com

HU – Hungary, Budapest
Tel: +36 1 220 4155
parker.hungary@parker.com

ID – Indonesia, Tangerang
Tel: +62 (0)21 7588 1906
parker.id@parker.com

IE – Ireland, Dublin
Tel: +353 (0)1 466 6370
parker.ireland@parker.com

IN – India, Mumbai
Tel: +91 22 6513 7081-85

IT – Italy, Corsico (MI)
Tel: +39 02 45 19 21
parker.italy@parker.com

JP – Japan, Tokyo
Tel: +(81) 3 6408 3900
infophj@parker.com

KR – South Korea, Seoul
Tel: +82 2 559 0400
parkerkr@parker.com

KZ – Kazakhstan, Almaty
Tel: +7 7272 505 800
parker.easteurope@parker.com

LV – Latvia, Riga
Tel: +371 6 745 2601
parker.latvia@parker.com

MX – Mexico, Toluca
Tel: +52 722 275 4200
contacto@parker.com

MY – Malaysia, Selangor
Tel: +603 784 90 800
parkermy@parker.com

NL – The Netherlands, Oldenzaal
Tel: +31 (0)541 585 000
parker.nl@parker.com

NO – Norway, Stavanger
Tel: +47 (0)51 826 300
parker.norway@parker.com

NZ – New Zealand, Mt Wellington
Tel: +64 9 574 1744

PL – Poland, Warsaw
Tel: +48 (0)22 573 24 00
parker.poland@parker.com

PT – Portugal, Leca da Palmeira
Tel: +351 22 999 7360
parker.portugal@parker.com

RO – Romania, Bucharest
Tel: +40 21 252 1382
parker.romania@parker.com

RU – Russia, Moscow
Tel: +7 495 645-2156
parker.russia@parker.com

SE – Sweden, Spånga
Tel: +46 (0)8 59 79 50 00
parker.sweden@parker.com

SG – Singapore
Tel: +65 6887 6300
parkersg@parker.com

SK – Slovakia, Banská Bystrica
Tel: +421 484 162 252
parker.slovakia@parker.com

SL – Slovenia, Novo Mesto
Tel: +386 7 337 6650
parker.slovenia@parker.com

TH – Thailand, Bangkok
Tel: +66 2 186 7000
phthailand@parker.com

TR – Turkey, Istanbul
Tel: +90 216 4997081
parker.turkey@parker.com

TW – Taiwan, Taipei
Tel: +886 2 2298 8987
enquiry.taiwan@parker.com

UA – Ukraine, Kiev
Tel: +380 44 494 2731
parker.ukraine@parker.com

UK – United Kingdom, Warwick
Tel: +44 (0)1926 317878
parker.uk@parker.com

USA – IPD, Huntsville
Tel: +1 256 881 2040
ipdacct@parker.com

USA – Autoclave Engineers, Erie
Tel: +1 814 860 5700
ipdaect@parker.com

VN – Vietnam, Hochi Minh City
Tel: +84 (0)8337 546 51
parker_viet@parker.com

ZA – South Africa, Kempton Park
Tel: +27 (0)11 961 0700
parker.southafrica@parker.com

! CAUTION !

Do not mix or interchange component parts or tubing with those of other manufacturers. Doing so is unsafe and will void warranty.

Parker Autoclave Engineers Valves, Fittings, and Tools are not designed to interface with common commercial instrument tubing and are designed to only connect with tubing manufactured to Parker Autoclave Engineers AES specifications. Failure to do so is unsafe and will void warranty.

WARNING

FAILURE, IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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Instrumentation Products Division
Autoclave Engineers Operation
8325 Hessinger Drive
Erie, PA 16509-4679
Tel: 814 860 5700
Fax: 814 860 5811
www.autoclave.com
www.parker.com/ipdus

Instrumentation Products Division
Autoclave Engineers Operation,
Houston
15340 Vantage Parkway, East
Houston, TX 77032
Tel: 281 987 3828
Fax: 281 987 2318

Parker Hannifin Manufacturing Ltd.
Instrumentation Products Division,
Europe
Industrial Estate Whitmill
Wexford, Republic of Ireland
Tel: 353 53 914 1566
Fax: 353 53 914 1582

Parker Hannifin Manufacturing Ltd.
Instrumentation Products Division,
Europe
Riverside Road
Pottington Business Park
Barnstaple, UK, EX31 1NP, UK
Tel: 44 1271 313131
Fax: 44 1271 373636